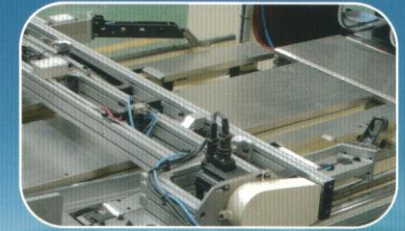




DRD TWO PIECE CAN SHEET FEEDER PRESS

SHIN SUNG CAN TECHNOLOGY CO., LTD.

SSC - TN300

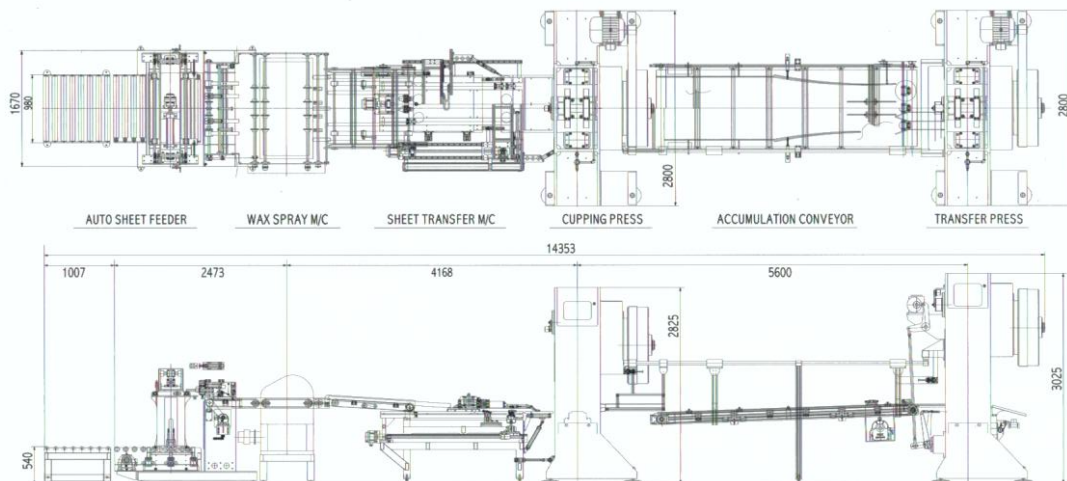


SSCAN TECH
SHINSUNG CAN TECHNOLOGY CO., LTD.

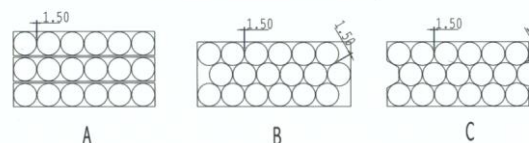
DRD TWO PIECE CAN SHEET FEEDER PRESS

SSC-TN300

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MATERIAL UTILIZATION COMPARISON

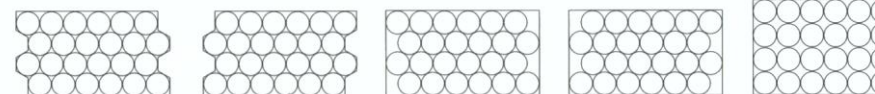


EXAMPLE

TYPE	Utilizable area cm ²	Sheet area cm ²	Utilization (%)
A	7574.88 cm ²	10592.79 cm ²	71.5 %
B	7574.88 cm ²	9156.75 cm ²	82.7 %
C	7574.88 cm ²	8790.50 cm ²	86.1 %

※End size : 211D, cut edge Ø85.50mm 12 column, 11 Row, 132/Ends/sheet
 ※Compare with A type saheet, C type sheet will be able to save 14.6% material

SHEET PATTERNS



FEATURES

- Competitive price and good quality
- Various size: Sizes are between 200D and 610D with easy changeable die set mold.
- Multi die set Mold: Maximize productivity with 1000lids per min.
- Zigzag & Straight Feeding System
- Touch screen: Easily check machine running condition and problems.
- Transparent oil distributor system: Easy to check oil running and short of oil.
- High Tech Sensor: Machine will stop when product does not run smoothly.
- High rigid frame: Rationally designed frame keeps sufficient strength and maintains accurate precision for dynamic load.
- Angle sequencer control: Precise control information in running and operating which is simply programmable enables to stop at the top dead point automatically in any speed.
- Invertor is available for variable running speed
- Safety: Putting the transparent window in front of die set mold, easily check the problem and worker can stay away from safety accident.
- PLC control

MACHINE SPECIFICATIONS

AUTO SHEET FEEDER

CAPACITY	MAX. 25 SHEETS/MIN
SHEET THICKNESS	MAX. T = 0.4
MAX. SHEET SIZE	1060 x 1060 MM
MAX. LOADING WEIGHT	2 TON
HORES POWER REQUIRED	3.75 KW
VACUUM PUMP	1.5kw, 600L/MIN
AIR CONSUMPTION	40 L/MIN
MACHINERY WEIGHT	1500 KG
FLOOR SPACE	1670 X 2000 MM
HEIGHT OVER ALL	1669 MM

SHEET TRANSFER M/C

Max. Sheet SIZE	1060 x 1060MM
SERVO	3Kw - 1ea 2Kw - 1ea
DOUBLE SHEET DETECTOR	1 SET
AIR CONSUMPTION	120 L/MIN
HORES POWER REQUIRED	5.62Kw
FLOOR SPACE	1700 x 3200 MM
HEIGHT OVER ALL	1170 MM

ACCUMULATION CONVEYOR

HORSE POWER REQUIRED	2.2Kw
CONVEYOR SPEED	256mm/sec

SHEET CUPPING PRESS

PRESS CAPACITY	110 T
STROKE PER MIN	71 spm
DIE HEIGHT	380 mm
OPEN HEIGHT	520 mm
SLIDE STROKE LENGTH	140 mm
DIE HEIGHT ADJUST	35 MM
SLIDE AREA	960 x 450mm
BED AREA	1200 X 560 mm
TABLE HEIGHT from FL	875mm
MAIN MOTOR	22Kw x 4P
COMPRESSED AIR	10Kg/cm ²
AIR CONSUMPTION	350 L/MIN
OIL TANK VOLUME	270 Liter
FLOOR SPACE	2350x1200 mm
HEIGHT OVER ALL	2825 mm
GROSS WEIGHT	Approx.12000Kg



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